

**LIQUID-TUFF™****UL Liquidtight Flexible Nonmetallic Conduit Type A  
Orange Type LFNC-A****Scope**

This specification covers AFC Cable Systems, Inc. LIQUID-TUFF™ Layered Liquidtight Flexible Nonmetallic Conduit, designed for use in wet, dry or oily locations as a flame resistant, Nonmetallic raceway for power, control and communications cables where repetitive motion and constant flexing is required. It is intended for applications where abrasion and physical abuse may occur. It complies with Article 356 of the NEC® regarding layered conduit Type LFNC-A. The product is UL Listed for 80°C (176°F) in a dry location, 60°C (140°F) in a wet location and 60°C (140°F) in a oily location. It is also UL Listed through 2-inch trade sizes for outdoor use and sunlight resistance. This Liquidtight Flexible Nonmetallic Conduit is manufactured and tested in accordance with Harmonized Underwriters Laboratories Inc. Standard UL 1660. The product carries the UL Listing Mark and CSA Certification.

**Construction**

Liquidtight Flexible Nonmetallic Conduit Type LFNC-A is a layered raceway of circular cross section with a smooth flexible polyvinyl chloride (PVC) inner layer with a reinforcing layer covered with a flexible polyvinyl chloride (PVC) jacket. The wall thicknesses and dimensions of the layered conduit shall comply with Table 1 of harmonized UL 1660/CSA C22.2 No. 227.2.1 of UL 1660 which is summarized in Table 1. Color: Orange

**Grounding**

A separate Grounding conductor is required by both the National Electrical Code and Canadian Electrical Code for all trade sizes.

**Markings**

The outer surface of the conduit shall be clearly marked with a legible print legend in accordance with harmonized UL 1660/CSA C22.2 No. 227.2.1.

**Performance Tests**

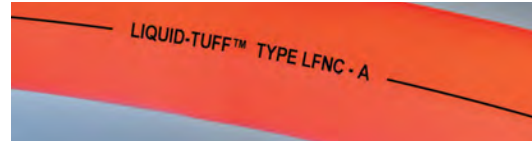
The completed LIQUID-TUFF™ Liquidtight Flexible Nonmetallic Conduit Type A shall meet all of the performance requirements contained in UL 1660 outlined in Appendix A.

**Description**

- Layered Type A construction per NEC® 356.2(1)
- Nylon reinforced braid between two layers of PVC for strength and flexibility
- Flame retardant compound
- Sunlight resistant
- Oil resistant
- Mild acid resistance
- Non-conductive raceway

**Temperature Rating**

- 80°C (176°F) DRY
- 60°C (140°F) WET
- 60°C (140°F) OIL

**Applications**

- NEC® 356.2(1) Liquidtight Flexible Nonmetallic Conduit Type LFNC-A
- Suitable for Wet Locations
- Suitable for outdoor use to include exposure to Sunlight and Weather
- Suitable for Service Entrance Wiring per NEC® 230.43(16)
- Suitable for connections to Cabinets and Wall Outlets in Underfloor Raceways per NEC® 390.15
- Suitable for use in Cable Trays per NEC® 392.10(A) and Table 392.10(A) Wiring Methods
- Suitable for Flexible Connections in Hazardous Locations: Class I Div 2 NEC® 501.10(B)(2)(5), Class II Div 1 NEC® 502.10(A)(2)(3), Class II Div 2 NEC® 502.10(B)(2), Class III Div 1 NEC® 503.10(A)(3)(3) and Class III Div 2 NEC® 503.10(B).
- Suitable for Wiring in Spaces Above Class I Locations per NEC® 511.7(A)(1).
- Suitable for use in Agricultural Buildings where Flexible Connections are required per NEC® 547.5(D)
- Suitable for Marinas and Boatyards per NEC® 555.13(A)(1)
- Suitable for Electric Signs and Outdoor Lighting for Neon Secondary-Circuit Wiring of 1000V or Less per NEC® 600.31(A)
- Suitable for Electric Signs and Outdoor Lighting for Neon Secondary-Circuit Wiring of More Than 1000V per NEC® 600.32(A)(1)
- Suitable for Flexible Connections for Hoists and Cranes per NEC® 610.11(C)
- Suitable for wiring Elevators, Dumbwaiters, Escalators, Moving Walks, Platforms and Stairway Chairlifts per NEC® 620.21
- Suitable for Raised Computer Room Floors per NEC® 645.5(E)(2)
- Suitable for Motors for Permanently Installed Pools where Flexible Connections are required per NEC® 680.21(A)(3)
- Suitable for Spas and Hot Tubs where Flexible Connections are required per NEC® 680.42(A)(1)
- Suitable for feeders for Natural and Artificially Made Bodies of Water where Flexible Connections are required per NEC® 682.13
- Suitable for Solar Photovoltaic (PV) Systems per NEC® 690.31(A)
- Suitable for applications where constant flexing motion is required

**Ratings**

- Underwriters Laboratories Inc. Standard: UL 1660 File: E123464
- CSA Group: Standard: C22.2 No. 227.2.1 File: 69271
- NFPA 70 NEC® Article 356
- Canadian Electric Code (CEC) Part I Clause 12-1300
- All Trade Sizes require an equipment grounding conductor per NEC® 356.60
- All Trade Sizes require a bonding conductor per CEC Rule 12-1306

Reference Standards	
UL 1660/ CSA C22.2 No. 227.2.1	Harmonized Standard for Liquidtight Flexible Nonmetallic Conduit
UL 514B	Standard for Conduit, Tubing and Cable Fittings
NFPA 70	National Electric Code (NEC®) Articles 250, 356, 390, 501, 502, 503, 504, 511, 620, 645, 680 and 690

ORDERING INFORMATION						PRODUCT DIMENSIONS/BEND RADIUS			
Product Code	Trade Size (inches)	Trade Size (mm)	Coil Length (feet)	Reel Length (feet)	Approx. Weight 100 feet (pounds)	Min. Average Wall Thickness	Internal Diameter (min/max) inches	External Diameter (min/max) inches	Bend Radius (inches)
6501-30-00	3/8	12	100'	—	14	0.045	0.475/0.515	0.745/0.785	2
6502-30-00	1/2	16	100'	—	16	0.045	0.610/0.650	0.900/0.940	3.25
6502-60-00	1/2	16	—	1000'	16	0.045	0.610/0.650	0.900/0.940	3.25
6503-30-00	3/4	21	100'	—	18	0.050	0.805/0.845	1.140/1.180	4.25
6504-30-00	1	27	100'	—	29	0.050	1.020/1.065	1.400/1.450	6.5
6504-45-00	1	27	—	500'	29	0.050	1.020/1.065	1.400/1.450	6.5
6505-24-00	1-1/4	35	50'	—	40	0.055	1.360/1.405	1.790/1.835	8
6506-24-00	1-1/2	41	50'	—	83	0.055	1.575/1.630	2.035/2.090	9
6507-24-00	2	53	50'	—	140	0.055	2.035/2.090	2.595/2.650	11.1

NOTE: All dimensions and weights are subject to normal manufacturing tolerances.

Conduit Size		Inside Diameter (in.)		Outside Diameter (in.)		Min. Bend Radius (in.)	Weight lbs./100 ft.	Min. Average Wall Thickness (inches)
Trade Size (in.)	Metric	Min.	Max.	Min.	Max.			
3/8	(12)	0.475	0.515	0.745	0.785	2.0	14	.045
1/2	(16)	0.610	0.650	0.900	0.940	3.25	16	.045
3/4	(21)	0.805	0.845	1.140	1.180	4.25	18	.050
1	(27)	1.020	1.065	1.400	1.450	6.5	29	.050
1-1/4	(35)	1.360	1.405	1.790	1.835	8.0	40	.055
1-1/2	(41)	1.575	1.630	2.035	2.090	9.5	83	.055
2	(53)	2.035	2.090	2.595	2.650	11.1	140	.055

Appendix A		
UL Performance Tests		
Physical Properties: • Original Tensile and Elongation • Air Oven Aging Test • Oil Immersion Test • Deformation	Cold Impact	Durability of Ink Printing
Tension	Secureness of Fittings	Weather Resistance
Flexibility (Low Temperature)	Mechanical Water Absorption	Resistance to Deflection (Crush) Test
Vertical Flame	Moisture Penetration Test	

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**Grounding**

A separate Grounding conductor is required by both the National Electrical Code and Canadian Electrical Code for all trade sizes.

**Markings**

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**Performance Tests**

The completed LIQUID-TUFF™ Liquidtight Flexible Nonmetallic Conduit Type A shall meet all of the performance requirements contained in UL 1660 outlined in Appendix A.

**Description**

- Layered Type A construction per NEC® 356.2(1)
- Nylon reinforced braid between two layers of PVC for strength and flexibility
- Flame retardant compound
- Sunlight resistant
- Oil resistant
- Mild acid resistance
- Non-conductive raceway

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- Canadian Electric Code (CEC) Part I Clause 12-1300
- All Trade Sizes require an equipment grounding conductor per NEC® 356.60
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6507-24-00	2	53	50'	—	140	0.055	2.035/2.090	2.595/2.650	11.1

NOTE: All dimensions and weights are subject to normal manufacturing tolerances.

Conduit Size		Inside Diameter (in.)		Outside Diameter (in.)		Min. Bend Radius (in.)	Weight lbs./100 ft.	Min. Average Wall Thickness (inches)
Trade Size (in.)	Metric	Min.	Max.	Min.	Max.			
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3/4	(21)	0.805	0.845	1.140	1.180	4.25	18	.050
1	(27)	1.020	1.065	1.400	1.450	6.5	29	.050
1-1/4	(35)	1.360	1.405	1.790	1.835	8.0	40	.055
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