



Atlanta, Georgia  
 Phone 800-521-7326 Fax 770-745-1333

Pan Phillip Framing Screw



Self-Drill Point												
Size	A		B		H		M		D		P	
	Top of Head Diameter		Bottom of Head Diameter		Height of Head		Major Diameter		Recess Diameter		Recess Depth	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
7	0.224	0.263	0.295	0.314	0.098	0.114	0.171	0.197	0.171	0.197	0.086	0.106
Length Tolerance = +0.015m -0.020												

Sharp Point															
Size	A		B		H		d		D		M		P		R
	Top of Head Diameter		Bottom of Head Diameter		Height of Head		Minor Diameter		Major Diameter		Recess Diameter		Recess Depth		Protrusion Allowance
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	# 2 Point
6	0.224	0.263	0.295	0.314	0.098	0.114	0.099	0.104	0.135	0.139	0.171	0.197	0.086	0.106	0.190
Min Torsional Strength = 24 lbs. / inch (Steel Screw Only)															

Material	AISI 1018 Steel with Black Phosphate Finish
Heat Treatment	Steel - Quenched in liquid and tempered by reheating to 625°F minimum.
Core Hardness	HV 270-450
Case Depth	.004 min
Case Hardness	HV 550-800

Peco Fasteners specification sheets are a reference guide to help in the selection of fasteners. Peco has made every effort to ensure the accuracy of the information. However, Peco Fasteners is not responsible for any errors that may be contained within these sheets. Peco Fasteners makes no claim of warranty in the accuracy of this information. Users of this information are solely responsible for protecting themselves against liability. It is solely the responsibility of the purchasers and users of these fasteners to consult with Engineers that are experts in an applicable field. Peco Fasteners is not responsible for any loss, claim, or damage due to these specification sheets.



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Section 2 of Peco  
 Catalog

Self-Drill Point												
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	Top of Head Diameter		Bottom of Head Diameter		Height of Head		Major Diameter		Recess Diameter		Recess Depth	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
7	0.224	0.263	0.295	0.314	0.098	0.114	0.171	0.197	0.171	0.197	0.086	0.106
Length Tolerance = +0.015m -0.020												

Section 1 of Peco  
 Catalog

Sharp Point															
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	Top of Head Diameter		Bottom of Head Diameter		Height of Head		Minor Diameter		Major Diameter		Recess Diameter		Recess Depth		Protrusion Allowance
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Material  
 Heat Treatment  
 Core Hardness  
 Case Depth  
 Case Hardness

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