

The search is over

DRILL



TAP



DEBURR/COUNTERSINK



DTAPKITM

DTAP5/16-18

DTAP3/8-16

Finally, one bit that does it all...

Ever have to hunt around or figure out which drill bit to use with a certain tap? Tired of using a T-handle to tap the hole? No more, because now you've got the Greenlee combination Drill/Tap bit, which drills the proper hole size and taps the hole all in one operation and at an affordable price – saving you time and money.

Made from high speed steel to ensure longer life, the Greenlee Combo Drill/Tap Bit is designed to tap up to 10 gauge metal and has a high quality hex shank to ensure a strong connection.

The Combination Drill/Tap Bits are now available packaged individually or in kits, in both **standard*** and **metric** sizes. In addition, Greenlee now has two larger standard size Drill/Tap Bits, 5/16" and 3/8", to meet all your needs when it comes to drilling, tapping and deburring.

*STANDARD KIT (DTAPKIT) NOT SHOWN

PRODUCT FEATURES

- **Complete hole drilling, tapping and deburring/countersinking in one operation** with power drill – saves labor, time and frustration
- **Back taper beyond tap** to prevent thread damage from over-drilling
- **Deburr/Countersink** also provided on bit beyond back taper
- **Made from high-speed steel** vs. carbon steel for longer life
- **High quality hex shank** to ensure strong connection to drill chuck
- **Designed to tap up to 10 gauge metal**
- **Quick Change Adaptor included** in both metric and standard kits

SPECIFICATIONS

Material thickness - 10g

Material type - mild steel, copper, brass, aluminum

Shank - 1/4" quick change hex

Drill Material - high speed steel

Drill point - split point with web thinning



ORDERING INFORMATION

| CAT NO. | UPC NO. | DESCRIPTION | QTY |
|-------------|---------|---------------------------------------|-----|
| DTAP10-24 | 17613 | 10-24NC drill/tap bit | 1 |
| DTAP10-32 | 17614 | 10-32NF drill/tap bit | 1 |
| DTAP12-24 | 17615 | 12-24NC drill/tap bit | 1 |
| DTAP6-32 | 17611 | 6-32NC drill/tap bit | 1 |
| DTAP8-32 | 17612 | 8-32NC drill/tap bit | 1 |
| DTAPKITM | 12151 | M3-M10, 6 piece drill/tap set | 1 |
| DTAP1/4-20 | 17616 | 1/4-20NC drill/tap bit | 1 |
| DTAP3/8-16 | 11628 | 3/8-16NC drill/tap bit | 1 |
| DTAP5/16-18 | 11627 | 5/16-18NC drill/tap bit | 1 |
| DTAPKIT | 17620 | 6-32 to 1/4-20, 6 piece drill/tap set | 1 |
| DTAPM10C | 12165 | M10 X 1.50 drill/tap bit | 1 |
| DTAPM3C | 12160 | M3 X .50 drill/tap bit | 1 |
| DTAPM4C | 12161 | M4 X .70 drill/tap bit | 1 |
| DTAPM5C | 12162 | M5 X .80 drill/tap bit | 1 |
| DTAPM6C | 12163 | M6 X 1.00 drill/tap bit | 1 |
| DTAPM8C | 12164 | M8 X 1.25 drill/tap bit | 1 |

**FOR BEST RESULTS USE GREENLEE
DARK CUTTING/THREADING OIL**

CAT. NO.
462B

UPC NO.
11412



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